



RH SOLUTIONS LLC

Bringing Print to Life

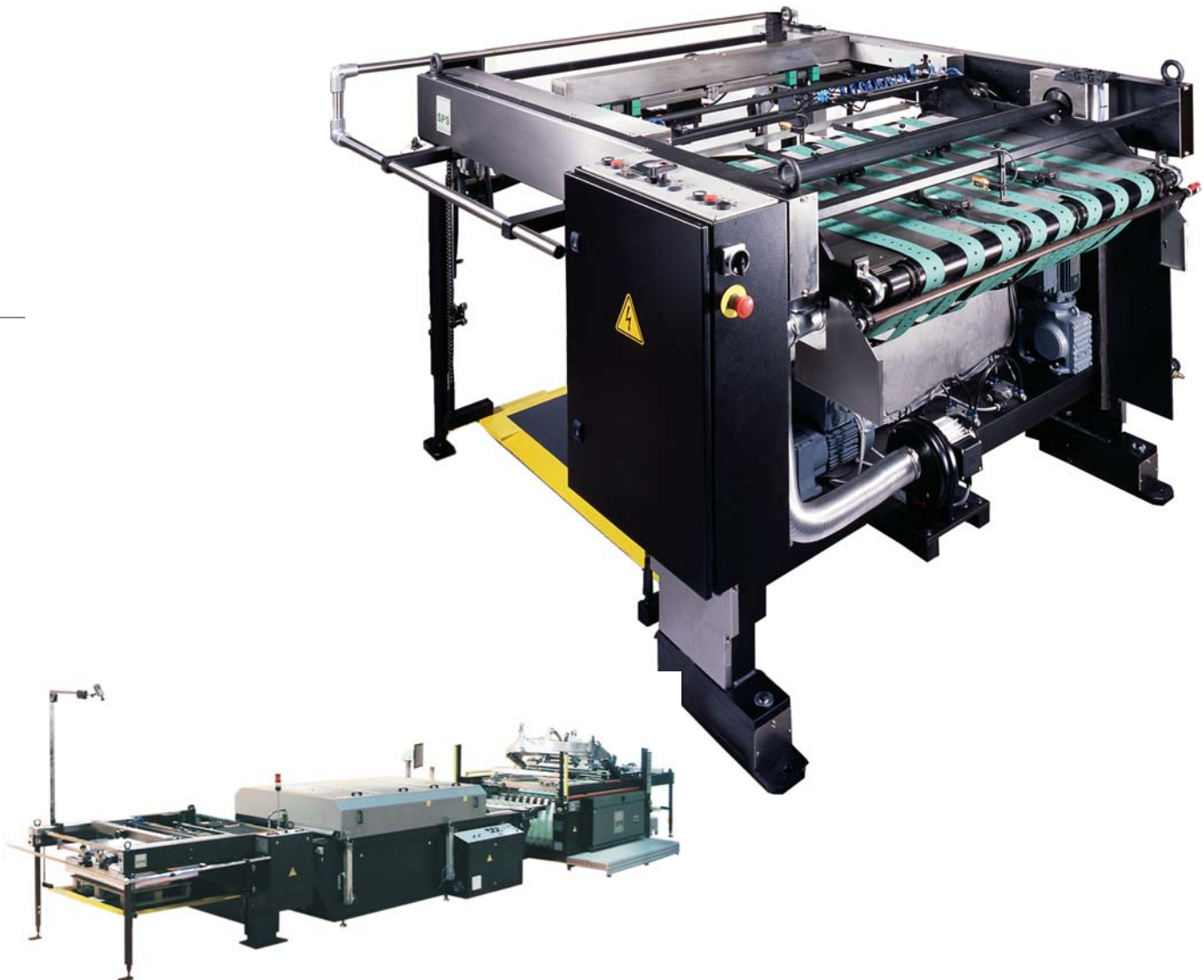
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SPS[®] AUTOSTACK

Automatic Sheet Stacker for In-Line Operation with SPS[®] Printing Presses

Automatic Sheet Stacker for IN-Line Operation with SPS Printing Presses



Solutions for a true in-line production - from clean sheet infeed to perfect stack.

- adjustable front stop and side pile flaps
- flap movement actuated with sheet arrival
- belt infeed with variable transfer speed, sheet guide rollers
- belts with individual tensioning devices
- compressed air operated jet nozzles for sheet transfer to pile
- **synchroline** functions in line with SPS[®] presses:
 - automatic conveyor activation with print start
 - main cycle functions controlled from stacker panel
 - sheet jam detection - connected to >stop print-end< at press
 - pile loading height detection with operator advance message

SPS[®] AUTOSTACK

TECHNICAL DATA		AS 1	AS 2	● = OPTIONAL EQUIPMENT	Code #
Max. sheet size l * w mm * mm in. * in.		540 * 750 21 * 30	750 * 1060 30 * 41	● high-pile version (max. + 300 mm)	
Min. sheet size l * w mm * mm in. * in.		250 * 300 10 * 12	280 * 420 11 * 17	● non-stop operation ¹⁾	
Max. pile load (gross weight) N lbs.		6000 1400	10000 2200	● color camera with monitor	
Length L mm / ft. in.		1560 / 5' 1"	2030 / 6' 8"	● vacuum on infeed + blast air bar	
Width W mm / ft. in.		1690 / 5' 7"	2020 / 6' 8"	● sheet corrugation wheel set ¹⁾	
Height ¹⁾ H mm / ft. in.		1140 / 3' 9"	1140 / 3' 9"	● anti-static basic set: discharge bars	
				● anti-static extension: ionized blast air	
				● centralized format adjustment	
				● SPS [®] <i>serismart F</i> : motorized setup ²⁾	

¹⁾ basic height plus mirror; high pile versions on request

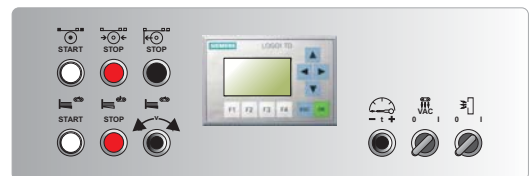
¹⁾ available for AS2 only
²⁾ in combination with *serismart F* on press only

All specifications given in this brochure are subject to possible alteration.

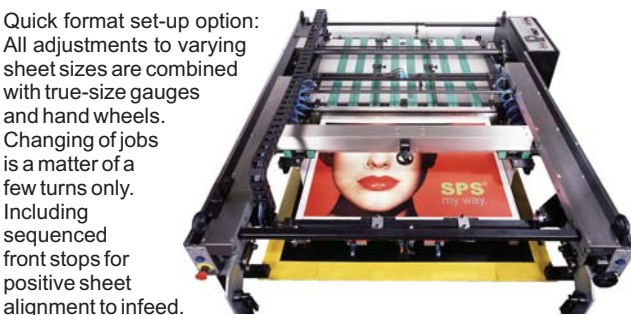


Standard design:
>shift-to-size< pile flap adjustment.

standard



Clearly laid-out panel for maximum ease of operation with START / STOP functions for the printing press.



Quick format set-up option:
All adjustments to varying sheet sizes are combined with true-size gauges and hand wheels. Changing of jobs is a matter of a few turns only. Including sequenced front stops for positive sheet alignment to infeed.

optional



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