Solar cell







ATMALINE PV56

Solar Cell Screen Printing Line

Dedicated design for electrode printing Silicon wafer (mono & multicrystalline) for Solar Cell industry.

Corresponding to thinner wafer (200 μ m or below), adopts digital equalizing air pressure to control printing and parallel transportation mechanism, lowering breakage rate.



Solar Cell Screen Printing Line



The Solar Cell Screen Printing Line Including:

Model	ltem	Application
AT-PM56	Magazine Automatic Buffer Feeder	Feeding wafer and buffer
AT-PA56	Appearance Inspection Machine	Examining breakage and micro crack
AT-PS56	Automatic Electrode Screen Printer	Ag/Al/AgAl paste electrode printing
AT-PP56	Pattern Inspection Machine	Examining breakage, micro crack and disconnection
AT-PO56	Automatic Panel Curing Oven	Curing the printed paste on wafer surface
AT-PB56	Automatic Buffer	Temporary storage the printed wafer
AT-PF56	Automatic Flipper	Processing to flip the wafer

(We reserve the specifications modification right to upgrade the product performance.)

CCD Center Registering Green Energy Wafer Screen Printer

ATMASC 25PP

- Composed of registering & printing section, shuttle table for convenient loading to increase throughput.
- Special design frame holder for quick screen positioning, no need professional skill
- Easy to adjust the squeegee angle/depth/level/printing pressure
- Slight cone shaped registration pin + suction pop-up pin for easy manual loading the wafer to prevent breakage
- Printing section is covered by clean booth for the best combination of safety, exterior appearance and work environment.
- Equipped CCD vision system for high precise registration
- HMI system for various function, digital control and automatic error diagnosis

Spec.		
Max print area("/mm)	5"(125x125) \ 6"(156x156)
Frame Size(mm)	350x350 \ 500x50	00
Dim.(mm)	840x1300x1900	(WxDxH)
Weight(kg)	500	



High precisie registration

Special designed for R&D processing

Green Energy Wafer Screen Printer



AT - 25PSC

- Cantilever concept with the upgraded digital control
- Motor driven printing / screen uplift, leaded by Linear Guide Rail for stable quiet smooth movement, digital setting printing stroke / speed.
- Easy to adjust the squeegee angle/depth/level/printing pressure
- Slight cone shaped registration pin + suction pop-up pin for easy manual loading the wafer to prevent breakage
- HMI system for various function, digital control and automatic error diagnosis

0			
	a	Δ	0
	124	S	_
	-		

 Max print area("/mm)
 5"(125x125) \ 6"(156x156)

 Frame Size(mm)
 350x350 \ 500x500

 Dim.(mm)
 735x680x1600 (WxDxH)

 Weight(kg)
 185



Semi-automatic processing to print on wafer

Solar Cell Screen Printing Production Flow Chart Line



Automatic Electrode Screen Printer

AT-PS56

Uplift Structure

 Use German STAR Ballscrew and Japanese VR Guide Rail to work with Mitsubishi servo motor.

Stencil Structure

- Single screen frame size, use the combination of the link flange and frame, locked by pneumatic pins for fast stencil replacement.
- Stencil displacement system: use German STAR Ballscrew and Guide Rail to work with servo motor driven to achieve high accurate registration.

Table Structure

- Embedded CCD camera lens and LED light source module in table to pick up image for automatic registration.
- Adopt vacuum pump to hole wafer on table top

Printing Structure

- Printing / flood coater are driven by servo motor with Linear Guide Rail leading, digital preset speed and stroke to keep extreme stable speed movement.
- Linear Guide Rail is supported and protected by new type strong rigid Aluminum extrusion profile, precise machining the mounting surface for high accurate assembly and calibration.

Appearance Inspection Machine

Pattern Inspection Machine

AT-PA56

AT - PP56

- Used to examine wafer breakage, micro crack and disconnection.
 Enables automatic to reject defective product, lowering labor cost to achieve purpose of fully automatic operation.
- Adopt Japanese CCD camera, video card, high resolution lens and LED back light source.

Automatic Panel Curing Oven

AT-PO56

- High efficiency IR emitter heating.
- Three sections PID digital control temperature to work with SCR rectifier for precise control temperature.
- Use high quality Stainless Steel conveyor belt

Magazine Automatic Buffer Feeder

Automatic Buffer

AT - PM56

AT - PB56

- Best exchanger system up to 8 wafer cassette
- Use robot arm for parallel transportation wafer to control fast and accurate positioning
- Prevention of cassette failure placement and alarm function to assure cassette at correct position before start running.

Professional Design / Excellent Manufacture / Expert Consulting



Illustration of Processing Control and Safety System

Control System

- Use German IPC and programming module, colored touch-screen, preset various operational function and parameters to achieve high quality digitalized control.
- 100 groups of memory module, each group can be named and numbered for quick saving / retrieving, easy for the standardized management of each different processing.
- Screen cleaning function to protect operator safety. When cleaning the screen, press this function key on touchscreen priority, all manual or mono mode can not be operated.

Safety System

- Complete line is covered by clean booth for the best combination of safety, exterior appearance and work environment.
- Equipped interlock system, while the door is opened to stop running temporary and warned by sound and light to secure operator safety.
- Equipped Emergency Stop Switch and Alarm light for instant safety process.













